

WELD CONTROL

For SPOT & PROJECTION WELDERS

Easy Timer

CE₂-6-7

High reliability and Easy operation

● Easy operation

● Wide input voltage

100-220V of power source is available.

Squeezing output voltage becomes same as the inputted voltage.

● Total counter

● 7 channels for welding condition



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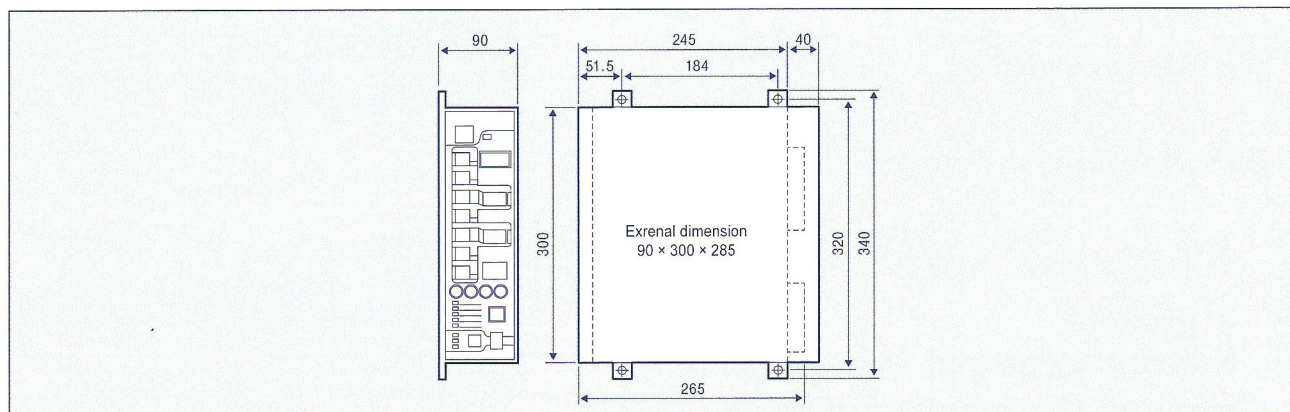
For SPOT & PROJECTION WELDERS

Easy operation and Reliable welding

Specifications

Model	CE2-6-7		Monitors	Constant current monitor	±5%
Welding Condition Setting	Channel	7 channels	Monitors	Full heat	Detection on voltage compensation control
	Squeezing channel	2 channels		Over temperature	Lack of cooling water, duty cycle is over.
	Weld step	2 steps		Weld source	Weld source detection
	Sequence step	6 steps		Thyristor	Short circuit of thyristor detection
Time Control	Weld time	0-99 cycle	External input & output	Count up	Stop restarting during count up
	Other times	0 (2)-99 cycle		Weld interlock output	Non-contact circuit
	Current upslope time	0-29 cycle		Weld input	Non-voltage contact
Current Control	Welding current	2.0-49.9kA (When WMC-451N is used.)	Usage Environment	Monitor reset input	Non-voltage contact
	Current range (secondary)	5.0-50kA (When WMC-451N is used.)		Release time output	1a contact
	Constant current response speed	0.5 cycle		Monitor error output	1a contact
	Constant voltage control and voltage compensation control can be combined.	Input voltage		Control input voltage	AC100-220V, 50/60Hz
				Welding input voltage	AC200-220V, 380-415V, 50/60Hz
Welding current detection coil	WMC-451N (1pce)	Dimensions	W90 × H300 × D285mm (Not including attachment)		
Counter	Total counter	0-999	Weight	3.8kg	

Outline



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